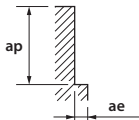


CUTTING CONDITIONS

Milling | Endmills | Cutting conditions

AERO-ETS

Aluminium alloy						
Ø	S (min ⁻¹)	F (mm/min)				
12	≤ 33.000	≤ 15.000				
16	≤ 33.000	≤ 20.000				
20	≤ 33.000	≤ 25.700				
25	≤ 33.000	≤ 32.600				
Max cutting depth	<div></div> <table><tr><td>ap</td><td>ae</td></tr><tr><td>≤ 0,4 Dc</td><td>1 Dc</td></tr></table>		ap	ae	≤ 0,4 Dc	1 Dc
ap	ae					
≤ 0,4 Dc	1 Dc					