
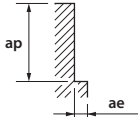


CUTTING CONDITIONS

Milling | Endmills | Cutting conditions

DLC-AIR-EDS

	Aluminium alloy						
Vc	1000 ~ 3000 m/min						
Ø	S (min ⁻¹)	F (mm/min)					
12	33.000	≤ 9.100					
16	33.000	≤ 12.000					
20	33.000	≤ 15.000					
25	33.000	≤ 15.000					
Max cutting depth	<div><table><tr><td>ap</td><td>ae</td></tr><tr><td>≤ 0,6 Dc</td><td>1,0 Dc</td></tr></table></div>			ap	ae	≤ 0,6 Dc	1,0 Dc
ap	ae						
≤ 0,6 Dc	1,0 Dc						