



CUTTING CONDITIONS



Drilling | Solid | Cutting conditions

HY-PRO-CARB

Centre drilling & Grooving

	C≤0,2% NK2020	SUS NK2020	Die steels NK2020	GG NK1010	Al NK1010
 (rev./min)	3.000	2.000	3.000	3.200	4.000
F (mm/min)	80	50	50	200	150

Chamfering

	C≤0,2% NK2020	SUS NK2020	Die steels NK2020	GG NK1010	Al NK1010
 (rev./min)	3.000	2.500	3.000	3.000	4.000
F (mm/min)	200	150	150	200	300